



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D206-836-111
Job Sheet 186700



Part No: D206-836-111

Job Qty: 1 ea

Part Name: Crosstube Antenna Mount Universal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 11/20/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A SHEET 7 IPP REV:A 13.04.18 NEW ISSUE DD VERF:JLM IPP REV:B 13.07.18 AS PER ECN13-561 DD VERF:JLM

Ship Via:

Bill of Materials

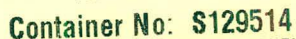
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/20/18	11/20/18	0.00	0.00	Start Up Stores/Pkg-1	8-89	NOV 20 2018
110	Packaging	1 pcs	11/20/18	11/20/18	0.00	0.00	Packaging1-3	8-89	NOV 20 2018
120	QC	1 pcs	11/20/18	11/20/18	0.00	0.00	QC4	8-89	NOV 20 2018
125	DC	1 pcs	11/20/18	11/20/18	0.00	0.00	DC	21	NOV 20 2018
130	Packaging	1 pcs	11/20/18	11/20/18	0.00	0.00	Packaging3-1	9-89	NOV 20 2018
140	QC21-FG	1 Ea	11/20/18	11/20/18	0.00	0.00	QC21	21	NOV 20 2018

Part Op 125 - Photocopy bluefile and create labels as per PPP D206-836-111 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D206-836-111 Location : FG122 _

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	2 Ea (2 ea)	90-Start up Operation	5117002
AN4-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5127432
D2732-030	Rubber Cushion - 3"	2 Ea (2 ea)	90-Start up Operation	5127242
D4853-1	Top Bracket	1 Ea (1 ea)	90-Start up Operation	5111789
D4853-3	Top Bracket	1 Ea (1 ea)	90-Start up Operation	5035161
D4853-5	Top Bracket	1 Ea (1 ea)	90-Start up Operation	6109047
D4853-7	Top Bracket	1 Ea (1 ea)	90-Start up Operation	6147092
D4854-1	Lower Bracket	1 Ea (1 ea)	90-Start up Operation	5110222
D4854-3	Lower Bracket	1 Ea (1 ea)	90-Start up Operation	5032558
D4854-5	Lower Bracket	1 Ea (1 ea)	90-Start up Operation	5032420
D4854-7	Lower Bracket	1 Ea (1 ea)	90-Start up Operation	5082582
D4855-1	Antenna Bracket	1 Ea (1 ea)	90-Start up Operation	5116663
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	5109736
NAS1149D0432J	Washer	8 Ea (8 ea)	90-Start up Operation	5093756



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part: D206-836-111
Job No: 186700
Serial No/Batch: S129514
Revision:
Inspector:
Exp Date:
Instructions:

Date: 11/20/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-11A	2	78	0
	AN4-16A	2	468	0
	D2732-030	2	176	0
	D4853-1	1	15	0
	D4853-3	1	13	0
	D4853-5	1	7	0
	D4853-7	1	16	0
	D4854-1	1	3	0
	D4854-3	1	18	0
	D4854-5	1	6	0
	D4854-7	1	10	0
	D4855-1	1	6	0
	MS21042L4	4	1,872	0
	NAS1149D0432J	8	837	0

Part Specifications

Specifications could not be found.

Plex 11/20/18 12:44 PM dart.quirion.sonia

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -111	Part Number	Description
X					D206-836-011	CROSSTUBE ANTENNA MOUNT KIT 206A/B AND 206L FWD (P162-206)
	X				D206-836-013	CROSSTUBE ANTENNA MOUNT KIT 206L AFT (P162-206L)
		X			D407-836-015	CROSSTUBE ANTENNA MOUNT KIT 407 FWD (P162-407F)
			X		D407-836-017	CROSSTUBE ANTENNA MOUNT KIT 407 AFT (P162-407A)
				X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
			1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
1				1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
		1		1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1			1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
			1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
1				1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
		1		1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1			1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	1	1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	2	2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	2	2	2	AN4-16A	BOLT
2	2	2	2	2	AN4-11A	BOLT
8	8	8	8	8	NAS1149D0432J	WASHER
4	4	4	4	4	MS21042L4	LOCKNUT

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Revision: A

Date: 13.05.15

Change Record

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Part Number: D206-836-111Description: UNIVERSAL CROSSTUBE ANTENNA MOUNT[illegible]

